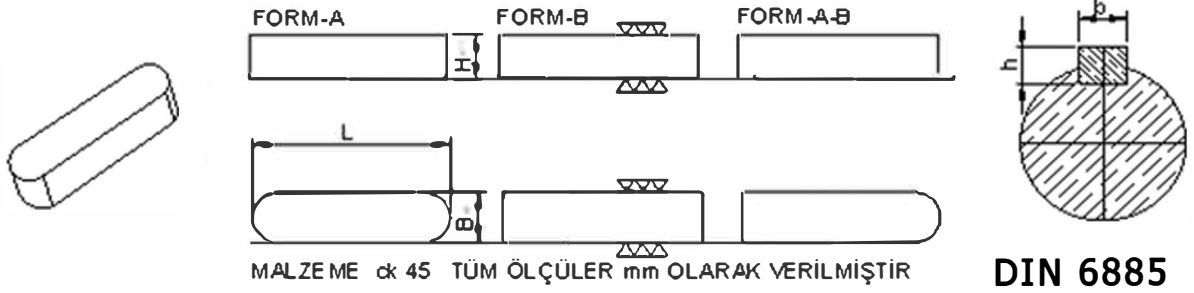


STANDART KAMA ÖLÇÜLERİ



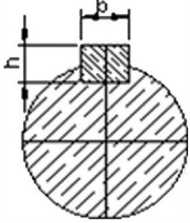
KOD (Code)	UZUNLUK (L)																							
b x h	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100	105	110	115	120	125
3 X 3	X	X	X	X	X	X	X	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
4 X 4	X	X	X	X	X	X	X	X	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
5 X 5	X	X	X	X	X	X	X	X	X	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
6 X 6	X	X	X	X	X	X	X	X	X	X	X	X	X	0	0	0	0	0	0	0	0	0	0	0
8 X 7	0	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	0	0	0	0	0
10 X 8	0	0	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
12 X 8	0	0	0	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
14 X 9	0	0	0	0	0	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
16 X 10	0	0	0	0	0	0	0	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
18 X 11	0	0	0	0	0	0	0	0	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
20 X 12	0	0	0	0	0	0	0	0	0	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
22 X 14	0	0	0	0	0	0	0	0	0	0	X	X	X	X	X	X	X	X	X	X	X	X	X	X
25 X 14	0	0	0	0	0	0	0	0	0	0	0	X	X	X	X	X	X	X	X	X	X	X	X	X
28 X 16	0	0	0	0	0	0	0	0	0	0	0	0	0	X	X	X	X	X	X	X	X	X	X	X
32 X 18	0	0	0	0	0	0	0	0	0	0	0	0	0	0	X	X	X	X	X	X	X	X	X	X

KOD (Code)	UZUNLUK (L)																							
b x h	130	135	140	145	150	155	160	165	170	175	180	185	190	200	205	210	215	220	225	230	235	240	245	250
12 X 8	X	X	X	X	X	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
14 X 9	X	X	X	X	X	X	X	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
16 X 10	X	X	X	X	X	X	X	X	X	X	X	0	0	0	0	0	0	0	0	0	0	0	0	0
18 X 11	X	X	X	X	X	X	X	X	X	X	X	X	X	0	0	0	0	0	0	0	0	0	0	0
20 X 12	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	0	0	0	0	0	0
22 X 14	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
25 X 14	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
28 X 16	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
32 X 18	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X

X = Standart ölçü

0 = Standart dışı ölçü

AY KAMA ve BOY KAMA ÖLÇÜLERİ



DIN 6885

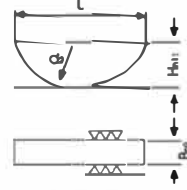
BOY KAMA

Kod (Code)	L (Uzunluk) mm			
b x h	250	500	1000	
4 x 4	X	X	X	
5 x 5	X	X	X	
6 x 6	X	X	X	
8 x 7	X	X	X	
8 x 8	X	X	X	
10 x 8	X	X	X	
10 x 10	X	X	X	
12 x 8	X	X	X	
12 x 12	X	X	X	
14 x 9	X	X	X	
14 x 14	X	X	X	
16 x 10	X	X	X	
18 x 11	X	X	X	
20 x 12	X	X	X	
22 x 14	X	X	X	
25 x 14	X	X	X	
28 x 16	X	X	X	
32 x 18	X	X	X	
36 x 20	X	X	X	

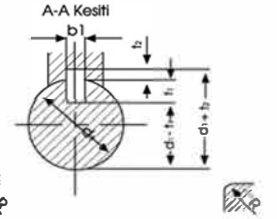
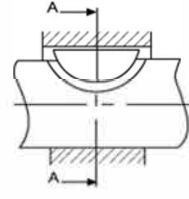
X = Standart ölçü



DIN 6888



MALZEME C 45 K
TANIM - 5 X 6,5

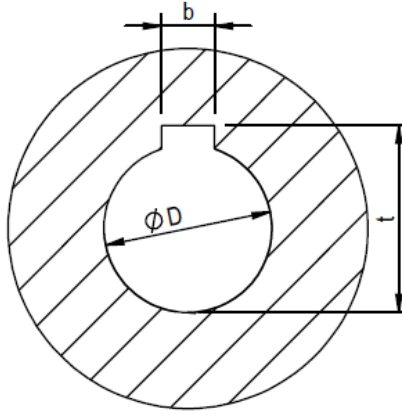


TÜM ÖLÇÜLER mm OLARAK VERİLMİŞTİR.

AY KAMA

B x H	Tolerans		L	d2	d1		R1	
	B	H			min	max	min	max
3 x 5	0,025	0,075	12,65	13,00	8,00	10,00	0,16	0,25
4 x 5	0,030	0,090	12,65	13,00	10,00	12,00	0,16	0,25
3 x 6,5	0,030	0,090	15,72	16,00	8,00	10,00	0,16	0,25
4 x 6,5	0,030	0,090	15,72	16,00	10,00	12,00	0,16	0,25
5 x 6,5	0,030	0,090	15,72	16,00	12,00	17,00	0,16	0,25
4 x 7,5	0,030	0,090	18,57	19,00	10,00	12,00	0,25	0,40
5 x 7,5	0,030	0,090	18,57	19,00	12,00	17,00	0,25	0,40
6 x 7,5	0,030	0,090	18,57	19,00	17,00	22,00	0,25	0,40
5 x 9	0,030	0,090	21,63	22,00	12,00	17,00	0,25	0,40
6 x 9	0,030	0,090	21,63	22,00	17,00	22,00	0,25	0,40
8 x 9	0,030	0,090	21,63	22,00	22,00	30,00	0,25	0,40
6 x 11	0,030	0,110	27,35	28,00	17,00	22,00	0,25	0,40
8 x 11	0,036	0,110	27,35	28,00	22,00	30,00	0,25	0,40
10 x 11	0,036	0,110	27,35	28,00	30,00	38,00	0,25	0,40

METRİK DELİKLERİN KAMA KANALI BOYUTLARI (DIN 6885)



D (Ø)	b(mm)	t(mm)	TOLERANS (JS9)
10.....12	4	D + 1,8	±0,015
13.....17	5	D + 2,3	
18.....22	6	D + 2,8	
23.....30	8	D + 3,3	±0,018
31.....38	10	D + 3,3	
39.....44	12	D + 3,3	±0,021
45.....50	14	D + 3,8	
51.....58	16	D + 4,3	
59.....65	18	D + 4,4	
66.....75	20	D + 4,9	±0,026
76.....85	22	D + 5,4	
86.....95	25	D + 5,4	
96.....110	28	D + 6,4	
111.....130	32	D + 7,4	±0,031
131.....150	36	D + 8,4	
151.....170	40	D + 9,4	